



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 174494



Part No: D3407-041

Job Qty: 5 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Large Fab-1		EL
100	Large Fab	5 pcs	3/22/18	3/22/18	0.00	1.10	Large Fab 1		EL
110	QC	5 pcs	3/22/18	3/22/18	0.00	0.00	QC9		CPC
120	QC	5 pcs	3/22/18	3/22/18	0.00	0.00	QC5		CPC
130	Powdercoat	5 pcs	3/23/18	3/23/18	0.00	0.19	Powdercoat2		BR 18-20
140	QC	5 pcs	3/23/18	3/23/18	0.00	0.00	QC3		11
150	Packaging	5 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1	57530	MAR 21 2018
160	QC21-SA	5 Ea	3/23/18	3/23/18	0.00	0.00	QC21		21

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD
Descriptions: Batch: M102576

130 ***Mask Threaded Section** START TIME: 3:30 OVEN TEMPERATURE: 400° FINISH TIME: 4:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	5 Ea (1 ea)	90-Start up Operation	
D3407-5	Ring	5 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	5	5	0
	D3407-5	5	71	0

Part Specifications

Specifications could not be found.

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I